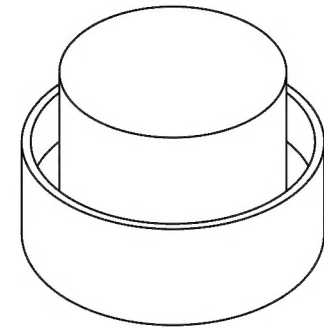
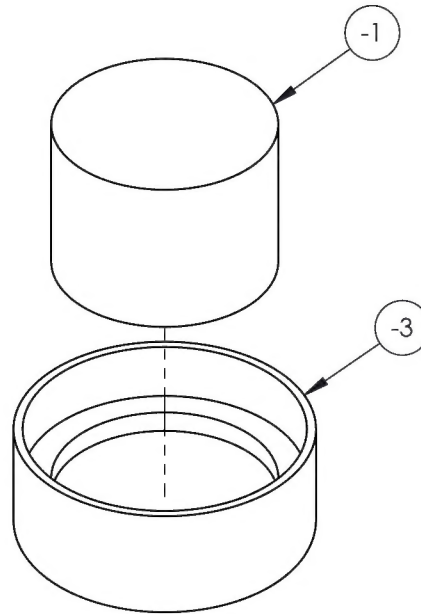
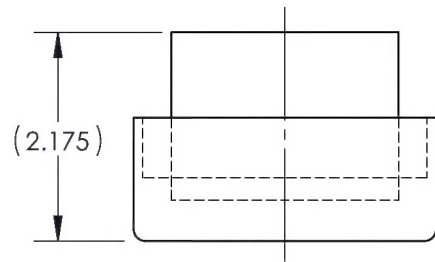



This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



NOTES:

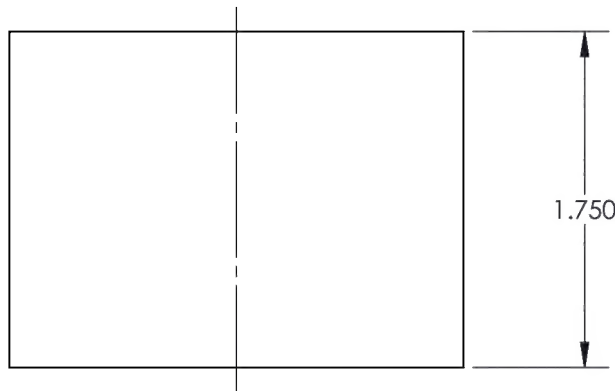
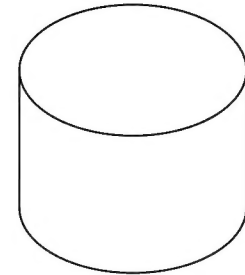
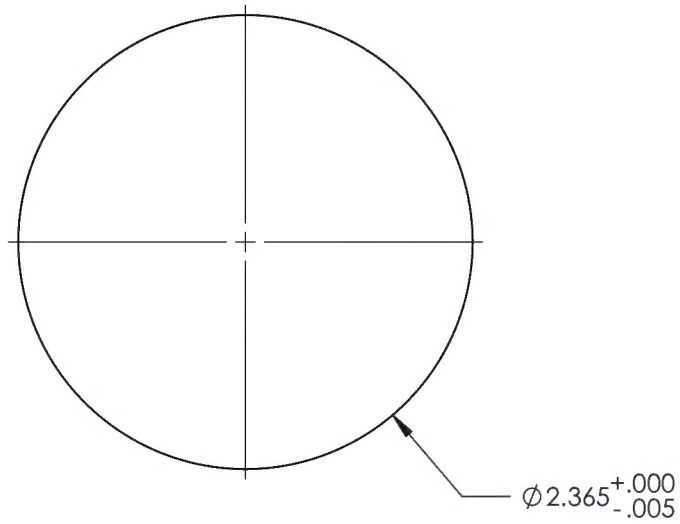
1. REF. EUROCOPTER P/N: 332A93-3235-00.
2. -1 AFFIXED WITH AN APPROPRIATE ADHESIVE.

 RED BARN MACHINE	
TITLE HAFTING LOCK WASHER	
DWG NO. RBE332A93-3235-00	REV
MAT'L 	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL AS332	
SCALE 1:2	DATE 5/20/2013
SHEET 1 OF 3	



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	CYLINDER	WHITE DELRIN	Ø2-1/2 X 1-7/8	2
			-3	1	OUTER RING	6061	Ø3-1/4 X 1-3/8	3

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			

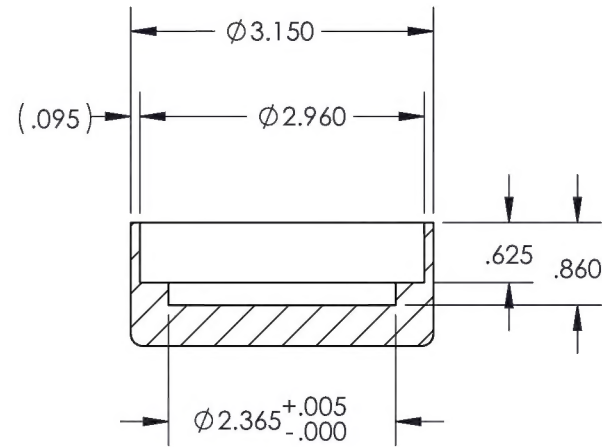
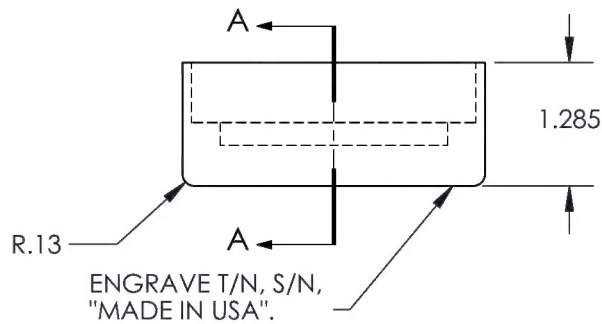
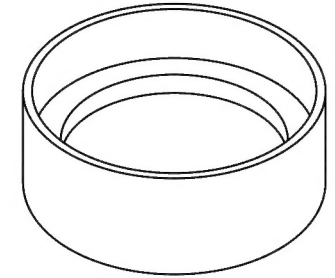


①
CYLINDER

 RED BARN MACHINE	
TITLE HAFTING LOCK WASHER	
DWG NO. RBE332A93-3235-00-1	REV
MAT'L WHITE DELRIN	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC USED ON MODEL AS332
SCALE 1:2	DATE 5/20/2013
SHEET 2 OF 3	



This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION A-A

③
OUTER RING

 RED BARN MACHINE	
TITLE HAFTING LOCK WASHER	
DWG NO. RBE332A93-3235-00-3	REV
MAT'L 6061	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED  HEAT TREAT CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL AS332
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 5/20/2013
SHEET 3 OF 3	